

Date: Wednesday, 29/04/2009 3:01:57 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SET SCREW
Job Number : 47603	
Estimate Number : 11695	
P.O. Number :	Part Number : D2712
This Issue : 29/04/2009 S.O. No. :	Drawing Number : D2712 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : B
Previous Run : 45247	Material : 8/05
Written By :	Due Date : 30/04/2009
Checked & Approved By : <u>JLD 09.04.29</u>	Qty : <u>200</u> Um : Each
Comment : Est: C 05.09.13 Reformat KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 8698

For Hex Head Set Screw

P/N: 92311A599 as per Dwg D2712

Thread: 5/16-24UNF Length: 5/8" long SS

Possible Supplier: McMaster

Material release note is required

C 209/04/30

200

2.0	92311A599	SET SCREW
-----	-----------	-----------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)

SET SCREW

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material release note is attached

C 4/0/4 (200)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

S 09/05/05

count

200

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5744

C 9/0/0 (200)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 29/04/2009 3:01:57 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SET SCREW

Job Number: 47603

Part Number: D2712

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/05 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF
09-05-05.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

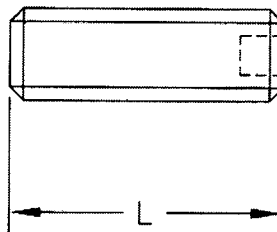
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN DS	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2712	REV. B SHEET 1 OF 1
DATE 05.05.04		TITLE SET SCREW	SCALE NTS
A	97.11.03	NEW ISSUE	
B	05.05.04	MATERIAL NOW SS ONLY	

05-07-06 [Signature]



D2712 SET SCREW

- 1) TYPE: HEX SOCKET HEAD SET SCREW
- 2) THREAD: 5/16"-24 (UNF)
- 3) LENGTH: L= 5/8" TO 3/4"
- 4) MATERIAL: STAINLESS STEEL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 47603

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DART

Purchase Order

Date Apr 30, 2009	Page 1
Purchase Order Number PO00008698	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

REVISED

Vendor Address:

McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690
USA
Phone (330) 995-5500
Fax (330) 995-9600

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VU-MCM001	Apr 30, 2009	N30	Purolator	May 04, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
12.0000	2986A12 ✓	1/16 -6" LONG DRILL BIT	04/05/2009	No	3.200000		38.40
12.0000	2986A46 ✓	1/16- 12" LONG DRILL BIT	04/05/2009	No	8.400000		100.80
80.0000	8509A12 <i>Mu 30</i>	BUSHING #30	04/05/2009	No	3.120000		249.60
80.0000	8509A31 ✓	LOCKRING	04/05/2009	No	1.600000		128.00
25.0000	8491A107 ✓	BUSHING 3/16	04/05/2009	No	5.380000		134.50
6.0000	8353T74	TIRE & RIM	04/05/2009	No	78.230000	Each	469.38
		Comments: AS PER DWG D3233 REV. B B47607 MCMaster P/N: 8353T74					
12.0000	D3397041	Wheel Assembly	04/05/2009	No	44.840000	Each	538.08
		Comments: AS PER DWG D3397 REV. A B47618 MCMaster P/N: 4997T28					
100.0000	92311A564 ✓	Set Screw	04/05/2009	No	0.241400	Each	24.14
		Comments: AS PER DWG D3533 REV. B B47625 MCMaster P/N: 92311A564					
200.0000	92311A599	SET SCREW	04/05/2009	No	0.214000	Each	42.80
		Comments: AS PER DWG D2712 REV. B B47603 MCMaster P/N: 92311A599					

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

Comments:
PLEASE ADVISE PRICES

Tax Summary:

Entered By: *CY* CLAVOIE

Approved By: *W*

Less: included tax	0.00
Subtotal	1,725.70
Total tax	0.00
Total purchase order in USD Dollars	1,725.70

200 Aurora Industrial Parkway
Aurora OH 44202
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO00008698

Page 2 of 2

McMaster-Carr Number
5744159-01

04/30/2009

Line	Description	Ordered	Shipped	LNS A
8	92311A564 Type 18-8 Stainless Steel Cup Point Socket Set Screw, 1/4"-28 Thread, 1" Length, Packs of 50	2 Packs	2	2 - 699
9	92311A599 Type 18-8 Stainless Steel Cup Point Socket Set Screw, 5/16"-24 Thread, 5/8" Length, Packs of 50	4 Packs	4	2 - 696
Expected to ship				
3	8509A12 Removable Drill Bushing for Thin Gauge Material, 30 (.1285") ID, 3/8" OD, 3/8"-24 Thread Size	80 Each	50	to ship by 05/14

509/05/05